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RB072610-H-B-B01
Job Sheet 201035



Part No: RB072610-H-B-B01

Job Qty: 2 pcs

Part Name: Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/20/19

Job Tracking No:

Due Date: 10/4/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RB072610-H-B Rev.1 IPP Rev. A 19.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	2 pcs	10/4/19		0.00	2.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
115	QC 9	2 pcs	10/4/19		0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
120	QC 5	2 pcs	10/4/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		

				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
130 Powdercoat - 13 Yellow - B4B 2 pcs	10/4/19	0.00 0.20		Powdercoat - 1 - B4B	
MB677.				Powdercoat - 2 - B4B	
START: 6:30 OUT: 300° FINISH: 700				Powdercoat - 3 - B4B	BL 19-9-25
140 QC 3	2 pcs	10/4/19	0.00 0.00	Powdercoat - 4 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	DAS
				QC 3 - 9	20
				QC 3 - 40	SEP 25 2019 9-30
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
180 Packaging 3-1 - Stock - B4B 2 pcs	10/4/19	0.00 0.00		Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	2 pcs	10/4/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

Part Op 110 - 1-Weld as per DWG. ***Ensure hole alignment**
Descriptions: 115 - QC9- Inspect visual per QSI004- Fusion Welds
120 - QC5- Inspect part completeness to step on W/O
130 - Powdercoat13 - Yellow #13538 - START TIME: 6:30 OVEN TEMPERATURE: 370° FINISH TIME: 7:00 PM 10/3/19
140 - 1- Inspect Part Finish 2-Ink stamp P/N as per drawing.
180 - Identify as per dwg & Stock Location:
190 - QC21- Final Inspection - Work Order Release

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RB072610-H-B-B03	Tube	2 pcs (1 ea)	110-Large Fab - Welded Assy-1	5177301
RB072610-H-B-B05	Tab	4 pcs (2 ea)	110-Large Fab - Welded Assy-1	5213511
RB072610-H-B-B07	Front	2 pcs (1 ea)	110-Large Fab - Welded Assy-1	5176735
RB072610-H-B-B09	Back	2 pcs (1 ea)	110-Large Fab - Welded Assy-1	5211499

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	RB072610-H-B-B03	2	2	0
	RB072610-H-B-B05	4	4	0
	RB072610-H-B-B07	2	2	0
	RB072610-H-B-B09	2	2	0

Part Specifications				
Specifications could not be found.				